



- a big little harvester head

# LF - Low friction

# Maximum production and minimum friction

LF stands for "Low Friction" and refers to the very low friction that arises between trunk and harvester head in the LF series.

LF minimises the friction during feeding, thereby maximising the harvester head's performance and production. The low friction also minimises damage to the trunk, wear on the harvester head and fuel consumption.

The LF harvester heads have a low weight in relation to their capacity, and their compact design means that they can also be manoeuvred easily in dense stands. LF comprises four smart systems that help to minimise friction and maximise production.



# LF - Low friction

(SP patent)

Proportionally angled feed rollers mean that when the harvester head is fully open (at maximum tree size) the feed roller provide maximum angle and carrying force in relation to the trunk. Ther larger the trunk, the greater the carrying force. This means that the tarvester head feeds the trunk through quickly and easily, which in turn increases production.



 The proportional pressure means that the harvester head automatically works with the correct trunk diameter. This minimises both energy consumption and wear. Various settings for different tree types maximise production and minimise trunk damage.



- 3. LogHold is a further development for the proportional pressure and means that the delimbing knife pressure aganst the trunk can be reduced without the risk of the trunk being dropped. If the trunk is about to fall, LogHold regulates the knife pressure so that the trunk is held in the right position. The amount by witch the diameter may icrease before LogHold takes action is set the control system. No additional sensors are required. (SP patent)
- The delimbing knives are cast in high-strength steel and equipped with long cutting edges. This means that the limbs are cut off instead of being broken off. This minimises friction during delimbing and allows the trunk to be fed through easily.

## In summary:

The LF principle gives our harvester heads the greatest possible performance and our customers the greatest possible production and yield.



# - a big little harvester head

The SP 461 LF is a very fast, nimble high performance harvester head. It is designed according to SP's Low Friction principle for minimum friction and maximum productivity. The SP 461 LF is perfectly suited to work on midsize thinning carriers with long reach as well as smaller in stand thinning carriers.

Fast feeding in combination with low weight and very compact measurements ensures highest efficiency and productivity even in dense small diameter thinning. In larger diameter thinning the clever SP patents LogHold and proportional angled feed rollers gives the SP 461 LF an impressive handling and capacity. The SP 461 LF is in all respects - a big little harvester head.

The SP 461 LF reaches top performance in stands with a diameter of 10 – 25cm (4-10") dbh, but is thanks to the LF principle also capable of efficiently working with larger tree sizes.



Pressed for time, dense stand and meticulous? No problem, the SP 461 LF is a complete, light harvester head that works quickly and efficiently with the highest quality.



The SP 461 LF is a great small harvester head that, thanks to the LF principle, manages more than just small diameter thinning.

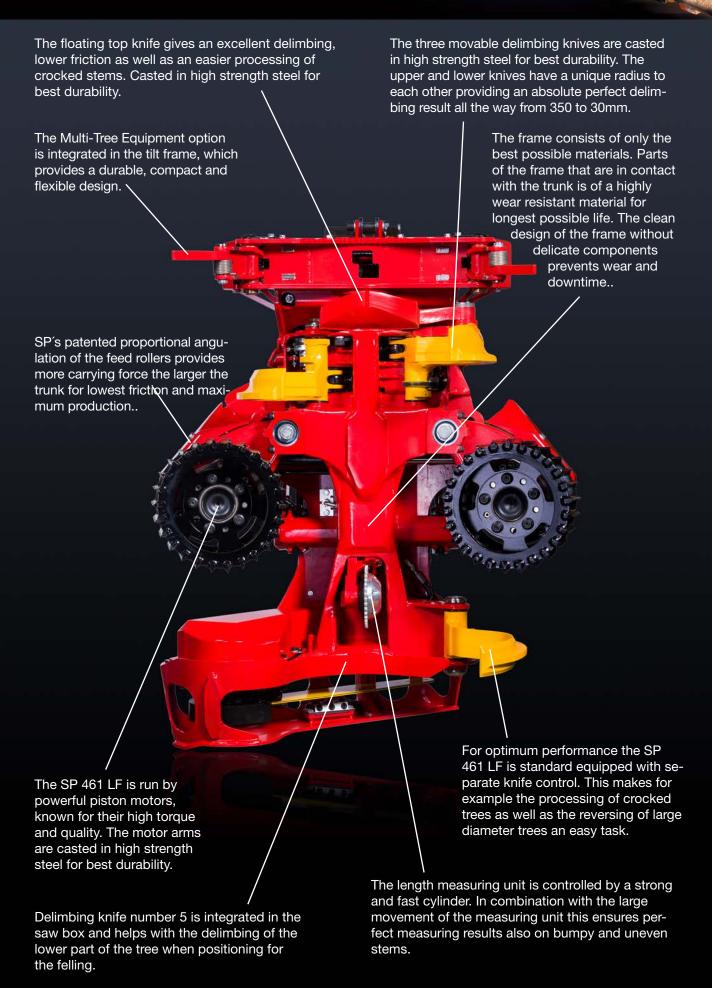


The 461's compact and flexible design gives characteristics perfect for fast and productive multi-tree processing.

# SP 461 LF



# SP 461 LF - Details



# SP 461 LF - Details





# Technical data and recommendations

## **Hydraulics**

Min. pump capacity 185 l/min
Rec. working pressure 23 – 25 MPa

#### Feeding

Proportional clamping pressure of the feed rollers in relation to trunk diameter, individual settings for different species for optimum performance.

Roller motors 398, 450 cc

Max. opening 420 mm

Feeding force 20 kN

Feed speed 5 m/s

Proportional pressure Yes

## Cutting

The SuperCut 100 is a very powerful saw unit with integrated chain lubrication and hydraulic tensioning of the chain. Together with SP's QuickCut, this optimises cutting time and minimises the risk of cutting cracks.

Cutting diameter530 mmChain speed40 m/sSaw motor20 cc

Saw unit Automatic - SuperCut 100

QuickCut Yes

# **Delimbing**

Proportional delimbing knife pressure in relation to trunk diameter for minimum friction and maximum production. Individual setting of upper/lower knives and for different tree species for optimum performance.

Movable knives 4 inkl topp kniv

Fixed knives 1

Min. delimbing diameter 30 mm

Delimbing diameter tip to tip 350 mm

Proportional pressure Yes

LogHold Yes Separate knife control Yes

#### Weight and dimensions

With extremely compact measurements and low weight, the SP 461 LF is perfectly suited for thinning operations in dense stands.

Width closed850 mmWidth open1130 mmHeight1230 mmWeight excl. rotator726 kg

# Recommendations

#### **Carriers**

The SP 461 LF can be fitted to a variety of different carriers such as conventional forest machines and excavators. In order to ensure good function, please consult your nearest SP dealer or SP staff.

#### Tree sizes

Optimum tree size dbh\*: 10 – 25 cm Max. rec. tree size dbh\*: 35 cm

We reserve the right to change specifications and design. Harvester heads pictured may have some extra equipment. All stated measurements/values are approximate and refer to standard equipment.

<sup>\*</sup> Diameter breast height, measured 1.3 m up from the ground.

# Accessories and equipment

SP 461 LF come with a high level of equipment as standard. However, a number of different accessories are available in order to optimise the harvester head for different needs, carriers and felling conditions. The most common accessories are described below.

For more information about accessories, please contact your nearest SP dealer or SP Maskiner.

# Colour marking SUPERMARK

Used to facilitate forwarding when the assortment is difficult to distinguish with the naked eye. When the saw cuts through the log, the SUPERMARK marks the end by spraying a jet of paint on the cut end. A very reliable and well tested system.





Colour tanks on tilt frame

Marking unit in saw box

## Multi-tree equipment

High productivity equipment for small diameter stands because using SP's multi-tree equipment it is possible to fell and gather several trunks before processing them simultaneously. The multi-tree equipment is integrated in the tilt frame, which provides a durable, compact and flexible design.



#### ICE saw box

A saw box specially designed to facilitate felling in areas with much snow.

# **Feed rollers**

Different feed rollers for different species and conditions.



Moipu



Finnskog roller



Skeleton

## Complete measurement and control system

SP harvester heads can be installed on machines equipped within any of the following control systems:

Dasa5 Bucking – Dasa5 Bucking Prio – Dasa5 Bucking

Prio C - Dasa Forester - Technion



## **Retrofitting Measurement & Control Systems**

The SP 461 LF can be equipped for mounting machinery with the following measurement & control systems:

Dasa4 dxPC - Dasa4Compact - Dasa 5 - Dasa Forester

Motomit IT - Motomit PC

JohnDeere Timbermatic 300 / 3000 / H09

Technomatic - Technion

#### Other options

Rotators - Swing dampers - Joysticks - Parts kits - Rotator valve - Contorta knife - Feed roller guard



# SIPON ALWAYS AHEAD —

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